R&D Project Management
in the Chemical Industry



The following collection of PowerPoint<sup>®</sup> Charts is intended to further clarify and supplement the relevant specialist publications on the subject matters dealt with. This collection in no way is used for any commercial purposes, but as learning material for students.

Selected sources for in-depth studies of the respective subject matters are given in some lists of references.

The chemical-technical target components listed in the case study tasks, the formulas, deadlines, economic and technical data as well as the data in the "profile boxes" are widely with a practical orientation, but purely fictitious.

They are solely used for a vivid depiction of the methods and as exercise materials.

Congruence with target sets of third parties would be purely coincidental.

































## Synaptic Cleft (20 nm) between two Nerve Cells

## **Blocked Acetylcholinesterase, Permanent Excitation:**





## Acetylcholinesterase (AChE), Active Centers (Simplified)

# **Mechanism of Action, Centers of Interaction:**



Acetylcholinesterase (AChE), Active Centers (Simplified)

# **Mechanism of Action, Electrostatic Attraction:**



## Acetylcholinesterase (AChE), Active Centers (Simplified)

### Mechanism of Action, Acetylation of the Serine-OH-Group:



## Acetylcholine Esterase (AChE), Active Centers (Simplified)

#### Mechanism of Action, Rapid Hydrolysis to Acetic Acid:







**Rainer Buerstinghaus** 





Acetylcholine Esterase (AChE), Active Centers (Simplified)

**Different Acetylcholinesterases in Insects/Mammals:** 




















































### Important Types of Formulation for Crop Protection Agents.

EC	Emulsifiable Concentrate	Solution of the solid or liquid active ingredient and emulsifier in an organic solvent.
EW	Emulsion of Oil in Water	Solution of the active ingredient in oil, which forms a stable emulsion with water and emulsifier.
SL	Water Soluble Concentrate	Concentrated solution of the active ingredient in water or water-miscible solvents.
SC	Suspension Concentrate	Stabilized suspension of finely dispersed, solid active ingredient in water.
WP	Wettable Powder	Solid active ingredients in combi- nation with carrier materials, disper- sing and wetting agents, finely ground.
WG	Water Dispersible Granules	Solid substance in the granulate, which itself forms a stable suspension after being dispersed in water.

#### Formulation and Application of Crop Protection Agents



# Further literature (specialist books, specialist articles) on the topics: "Insecticidal sodium channel activators" / "Insecticidal AChE inhibitors".

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R&D Project in the Chem	Management ical Industry	
Subject Matter	Strategic Inv Selection Inv	vention vention
Chemical-Bi "DNA Comp	ological Basics: uter for Massive	Parallel

DNA Computer for Massive Parallel Data Processing			
<b>Problem (Need for Action in the IT Sector):</b> Powerful computers that can use massive parallel data processing.			
<b>Biochemical Approach:</b> The highly compressed information content of numerous different "DNA fragments".			
<b>First Publication and "Strategic Invention" :</b> "Molecular Computation of Solutions to Combinatorial Problems". L. M. Adleman, Science 266: 1021-1024 (1994).			

Discovery of DNA as an acidic component of the cell nucleus.
(1:1) Ratios of each base pairs A-T and C-G in DNA.
Analysis of X-ray diffraction patterns of DNA.
X-Ray diffraction experiments: Structural pattern of crystalline DNA.
Double helix model of DNA.
Double helix model of DNA.
DNA sequencing using base-specific cleavages.
DNA sequencing using base-specific cleavages.
DNA sequencing using chain termination syntheses.
Pulsed gel electrophoresis for polynucleotide separation.
Automated DNA sequencing.
Synthesis of oligonucleotides using phosphoramidites.
Solid phase synthesis of biopolymers.
PCR, polymerase chain reaction for DNA multiplication.
Verification of the functional principle of a DNA Computer.



**Rainer Buerstinghaus** 

## **Oligonucleotide Section from a Single Strand of DNA:**



Due to its characteristic **sequence of the bases** adenine (A), cytosine (C), thymine (T) and guanine (G), the oligonucleotide single strand serves as an **information store**.

This sequence is the basis for a universal programming language (Genetic code, including the code for protein syntheses). **The "back-bone"** of the single strand, consisting of phosphate and sugar residues, ensures the stability of the information through its covalent chemical bonds.









Graph — Mathematical **Definition**:

Non-empty set of points and a set of lines, each connecting two points or one point to itself. The points are called **vertices** (nodes) and the lines are called **edges**.







**Connected Graph:** Two vertices are always connected by at least one edge (line).



#### **Application: Hamiltonian Paths in Complex Networks.**



DNA Computer for Massive Parallel Data Processing
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#### **Application: Hamiltonian Paths in Complex Networks.**

The following graph exists as a coherent network with defined paths: **100 vertices, 240 edges, 257 paths** (path: edge between two vertices with a defined direction of passage).

At least one path (vector) leads to each individual vertex directly along the corresponding edge.

Starting from each individual vertex, at least one other vertex from the total set of all vertices along the corresponding edge can be reached directly via path (vector).





#### **Application: Hamiltonian Paths in Complex Networks.**



#### **Application: Hamiltonian Paths in Complex Networks.**




Rough Approximation of all possible path combinations if an average of 2.5 further vertices can be reached from each individual vertex.
Approximation for all $\longrightarrow 2\left[(2,5)^{95}\right] \approx 1,3 \times 10^{38}$ path combinations
Assumption: The performance of a linear computer corresponds to 1 trillion (10 <sup>12</sup> ) path sums per second.
Sequential calculation time: $\approx 1.3 \times 10^{26}$ seconds $\approx$ 4.0 x 10 <sup>18</sup> years! Age of the universe: approx. 1.6 x 10 <sup>10</sup> years!



The "Hardware" Consists of Test Tubes, Defined Nucleotides, Separation and Analysis Devices.

Defined Nucleotides:

Each of the 257 **paths** in the network is assigned a defined decanucleotide sequence, the base sequence of which is determined by the fact that the first five bases are complementary to the last five bases of the vertex from which this path leads away and the last five bases are complementary to the vertex to which this path leads.







The "Hardware" Consists of Test Tubes, Defined Nucleotides, Separation and Analysis Devices.

#### **Defined Nucleotides:**

Synthesis of the 100 different decanucleotides coding for the vertices and synthesis of the 257 path decanucleotides coding for the given paths, each determined by their complementarity, by means of an automated solid phase method, for example the cyclic carried out phosphite triester reaction.

Note: The number of *all* possible decanucleotides with *freely* chosen bases A, C, T and G for each of the 10 positions is:  $4^n$  (with n = 10): 1.048.576.

The "Hardware" Consists of Test Tubes, Defined Nucleotides, Separation and Analysis Devices.



 $4^{5}$  = 1024 Base quintets, from these result

 $4^{5}/2 = 512$  non complementary base quintets

100 Decanucleotides formally correspond to 200 pairs of pentanucleotides, each consisting of two linked base quintets. In order to avoid that individual vertices connect spontaneously and path decanucleotides are not unique, the formally assigned pentanucleotides have to meet the following conditions  $\rightarrow$ 

- They all must be different (Total selection: 4<sup>5</sup> = 1024)
- They must show no complementarity among each other (Total selection: 4<sup>5</sup>/2 = 512)

Polynucleotide Syntheses using the Automated Phosphite Triester Method (Solid-Phase Coupling, Merrifield Principle).



















D	NA C	omputer for Massive Parallel Data Processing		
D H	DNA – Computer: Adleman Algorithm for Solving Hamiltonian Path Problems, Five Steps (1. – 5.):			
	1.	Create "stable" random paths between the vertices 001, 002, 003,, 097, 098, 099, 100.		
	2.	Discard all path combinations that do not start with vertex 001 and end with vertex 100.		
	3.	Discard all path combinationsare on which are not visited exactly 100 vertices.		
	4.	Discard all path combinations that do not visit each of the 100 vertices.		
	5.	If one or more path combinations remain, this/these is/are the solution(s). If not, there is no solution.		

#### **Step 1** of the Adleman Algorithm: Generate random paths.

Here: ligase-catalyzed DNA synthesis through simultaneous ligation and hybridization of hundreds of trillion decanucleotide molecules. Accordingly, through massive, parallel processing of information.









**Step 2** of the Adleman Algorithm: PCR technique, polymerase chain reaction for the amplification of DNA.

The **P**olymerase **C**hain **R**eaction after K. Mullis takes place in three defined steps:

- 1) Strand separation of the concerning DNA by heating, namely at 95°C for 15 seconds.
- 2) Rapid cooling to 54°C and hybridization with the primers in solution.
- 3) Synthesis of new DNA at 72°C using Taq-DNApolymerase as a heat-stable enzyme from *thermus aquaticus.*



**Step 3** of the Adleman Algorithm: Discard all path combinations on which are not visited exactly 100 vertices.

Here: Separation of those DNA molecules containing 1000 base pairs (100 x 10) by means of (pulsed) gel electrophoresis.



**Step 3** of the Adleman algorithm: Conventional gel electrophoresis for the separation of DNA molecular fragments in homogeneous field.



**Step 3** of the Adleman algorithm: Pulsed Field Gel Electrophoresis for the separation of DNA molecule fragments in alternating fields.



**Step 3** of the Adleman algorithm: Pulsed Field Gel Electrophoresis for the separation of DNA molecule fragments in alternating fields.





**Step 4** of the Adleman algorithm: discard all path combinations that do not visit each of the 100 vertices.

Affinity separation using 100 different 1- $\mu$ m magnetic balls, each of which has the complementary base sequence of a vertex of the network fixed on its surface. This process is carried out one after the other with all 100 differently coated magnetic balls.





**Step 5** of the Adleman algorithm:

If one or more path combinations remain, this is (are) the solutions.

Follow up steps:

Exponential enrichment of the remaining DNA molecules using the PCR technique.

Sequencing, i.e. determining the base sequence and thus the sequence of corners in the network, which represent the Hamilton path(s).



Enzymatic DNA sequencing using controlled chain termination according to Frederick Sanger; "Terminator Method":

A mixture of uniform single strands with an unknown DNA sequence, a suitable primer, dATP, dCTP, dGTP and dTTP, as well as small amounts of **radioactively labeled** analog **di**deoxynucleoside triphosphates is reacted in the presence of Taq-DNA polymerase.

The resulting mixture of the chain termination fragments is separated with the accuracy of individual nucleotides by gel electrophoresis. The base sequence obtained is complementary to those of the unknown single strands:



Enzymatic DNA sequencing using controlled chain termination according to Frederick Sanger ("Terminator Method"); Labeling of the respective dideoxy NTP with <sup>32</sup> P:

Example: <sup>32</sup> P-Didesoxy-Adenosin Triphosphate



Enzymatic DNA sequencing using controlled chain termination according to Frederick Sanger ("Terminator Method"); Decay scheme of radioactive <sup>32</sup> P:



Enzymatic DNA sequencing using controlled chain termination according to Frederick Sanger ("Terminator Method"); Execution of gel electrophoresis with <sup>32</sup> P-labeled fragments:



Enzymatic DNA sequencing using controlled chain termination according to Frederick Sanger ("Terminator Method"); Principle of operation for fluorescence sequencing:

> A mixture of uniform single strands with an unknown DNA sequence, a suitable primer, dATP, dCTP, dGTP and dTTP, as well as small amounts of **fluorescence-labeled** analog **didesoxynucleoside** triphosphates is reacted in the presence of Taq-DNA polymerase.

> The resulting mixture of the chain termination fragments is separated with the accuracy of individual nucleotides by gel electrophoresis. The base sequence obtained is complementary to those of the unknown single strands:

Enzymatic DNA sequencing using controlled chain termination according to Frederick Sanger, Fluorescence Sequencing; Dideoxy nucleoside triphosphates with fluorescent markers:



Enzymatic DNA sequencing using controlled chain termination according to Frederick Sanger, Fluorescence Sequencing; Dideoxy nucleoside triphosphates with fluorescent markers:






Frederick Sanger's DNA sequencing; Chain start with a fluorescence-labeled PCR-5'-DNA-primer, (Dye Primer Method).





Frederick Sanger's DNA sequencing; Chain start with a radioactively labeled (<sup>32</sup>P) PCR-5'-primer, (Dye-Primer Method):





Frederick Sanger's DNA sequencing; Chain termination with a radioactively labeled (<sup>32</sup>P) PCR-3'-DNA-terminator:



DNA Sequencing using controlled chain termination according to Frederick Sanger; Gel Electrophoresis on Polyacrylamide Gel:



Frederick Sanger's DNA Sequencing; Chain termination with fluorescent dye-labeled dideoxy nucleoside triphosphates (terminator method):

- For the start of the process: Addition of an oligonucleotide as a sequencing primer. This primer can be labeled with a fluorescent substance. (Primer marking).
- Chain growth is catalyzed enzymatically by a heatstable *Taq* polymerase.
- Cyclic execution of the reaction, resulting in high fragment yields.
- 4 Dye 1 Lane method in electrophoresis.
- High level of automation using capillary separation and laser fluorescence spectroscopy.

Frederick Sanger's DNA Sequencing; Chain termination with fluorescent dye-labeled dideoxy nucleoside triphosphates (terminator method):

- Fluorescein derivatives with different substituent patterns can be used to label the chain termination fragments (ddNTPs) (ddNTP labeling).
- The dye molecules significantly enlarge the DNA building blocks linked to them and thus influence the running behavior of the DNA fragments on the gel or in the capillary.
- The labeled ddNTPs are, however, very poorly accepted by the Tac polymerase. Proportion of the incorporation ratio dNTP: ddNTP = 1000 : 1.





Application	for a	Strategic	Invention:
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"Process for massively parallel information processing using defined physical-chemical interactions" (Fictitious example for demonstration). Patent Autority

Patent Claims (Excerpts, purely fictitious information)

- 1. Molecules, molecular, ion or atomic arrangements, the individual components of which are the same or different, to which one can clearly assign information through characteristic links and / or defined spatial arrangements, which are suitable for coding, information storage, information transfer as well as for calculations with massive parallel data processing.
- 2. Methods for the synthesis, arrangement, fixation or production of molecules, molecular arrangements, ion arrangements or atomic arrangements according to claim 1.





Application for a Strategic Invention:

"Process for massively parallel information processing using defined physical-chemical interactions" (Fictitious example for demonstration). Patent Autority

Patent Claims (Excerpts, purely fictitious information)

- 3. Methods for the calculation and optimization of networks, characterized in that information-containing coding molecules, molecule, ion or atom arrangements according to claim 1 react or interact simultaneously, and the resulting products or associates are analyzed for their information content..
- 4. Procedure for the calculation of Hamilton routes for the rapid solution of complex (transport) route and route tasks in air traffic, rail transport, freight transport, in logistics, material flow and production systems, as well as storage systems, distribution systems, laboratory machines and courier services, characterized in that one Molecules, molecule or atomic arrangements according to claim 1 are used as information carriers.

Openness



**Application for a Selection Invention:** 

"DNA computer for massive parallel data processing to optimize air traffic routes" (Fictitious example for demonstration of the difference)



Patent Claims (Excerpts, purely fictitious information)

- 1. DNA fragments in the form of single-stranded oligonucleotides with base sequences, each consisting of five to thirty independent, non-complementary nucleotides, which code for nodes and edges in a connected graph and which, in the presence of the enzyme ligase, randomly and simultaneously into DNA strands polymerize with different lengths and information content ..., etc.
- 2. Methods for the synthesis of DNA fragments according to claim 1, characterized in that after the solid phase synthesis according to Merrifield protected phosphoramidite building blocks ..., etc.
- **3.** IT system and IT method for calculating the shortest flight routes based on complementary DNA fragments as information carriers, characterized in that defined oligo-nucleotides are assigned to each individual airport and each planned flight route in such a way that ..., etc.





T	ask for a Case Study on R&D Project Management	l
	Plan a suitable project for your research subject "DNA computers for the massive parallel data processing"!	
•	General framework: The research project to be planned is pioneering for your start-u company or for your research institute!	qr
•	Define what you consider to be a plausible target system for this research project: chemical-technical, potentially economical and time-related goals, taking into account possible, reasonable fields of application. Use additional data and facts from the Inte / WWW to assess the application potential, the state of science and the social environment!	nt ernet
•	Roughly estimate the personnel and material expenses necessary for the complete achievement of the target system!	
•	Decide on an appropriate project organization!	
•	Determine the target-relevant tasks and classify them according to the number of specialist functions involved in their solution!	
	Based on this, carry out a rough project structure planning (sketch)!	
•	Sketch a simple project phase plan by using bars on time axes according to the technique of Henry Gantt!	
	Make a plausible SWOT analysis for the research project!	

#### Further literature (specialist books, specialist articles) on the subject: "DNA computers for the massive parallel data processing".

- L. M. Adleman, Molecular Computation of Solutions to Combinatorial Problems, Science 266, 1021-1024, 1994.
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Supplementary Module 02 for (Bio) Chemists (m/f/d)

*Information Material* for the subject matter: "Suitable" points in time for market launch.

"Juvenile Hormone Mimics to Control Stinging and Sucking Insects".

R&D Proje in the Che	ect Management emical Industry	
Subject Matter	Innovation; "Suit in Time for Marke	able Points et Launch".









Juvenile Hormone Mimics; Market Decision: BT!

Simultaneous introduction of BT toxin against diptera!

**Reduced market opportunities for JH mimics!** 

- BT, Bacillus thuringiensis, gram-positive soil bacterium (δ-endotoxin).
- Crystalline protein toxin from Bacillus thuringiensis spores.
- Destroys the intestinal epithelial cells of insects (perforation).
- Effective against Diptera, Lepidoptera and Coleoptera.
- Commercial products: Biotrol BTB, Thuricide HP.
- Low long-term effect in field trials.
- Therefore, as a new problem-solving approach: incorporation of toxin-coding genes into crops; → Transgenic plants.



# Further literature (specialist books, specialist articles) on the subject: "Juvenile Hormone Mimics to Control Stinging and Sucking Insects".

- A. Nakayama, H. Iwamura, T. Fujita, Quantitative structure-activity-relationship of insect juvenile hormone mimetic compoundes, J. Med. Chem. 27, 1493, 1984.
- A. Nakayama, H. Iwamura, A. Niwa, Y. Nakagawa, T. Fujita, Development of juvenile hormone active oxime-O-ethers and carbamates, J. Agric. Food Chem. 33, 1034, 1985.
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- W. Draber, T.Fujita, Rational Approaches to Structure, Activity and Ecotoxicology of Agrochemicals, CRC Press, Ann Arbor, 1992.
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Supplementary Module 02 for (Bio) Chemists (m/f/d)

*Information Material* for the subject matter: Task for a case study, chemical-biological bases.

Synthetic Mimics of Antimicrobial Proteins ("SMAMPs").













# Synthetic Mimics of Antimicrobial Proteins (SMAMPs)

#### Starting Point: Natural, Antilinflammatory Proteins.

- The body's own proteins with 33-47 amino acids, "defensins".
- These show broad microbicidal effects, e.g. by destroying (lysing) the cell membrane of the pathogen, and they are robust against the formation of resistance.
- With inflammation, their concentration in blood increases.
- They carry cationic (
   ) and hydrophobic (
   ) amino acid residues on the primary structure in a local toggle mode.









Synthetic Mimics of Antimicrobial Proteins (SMAMPs) Surface-Active Polymers with Microbicidal Activities: **Possible Mechanism of Cell Lysis:** Aggregation of Double Negatively Charged Anions. "Unstable" structural domains "Aggregation-Model" Disruption of the neutral lipid molecules' nearorder. Membrane defects


Surface-Active Polymers with Microbicidal Activities: Measurement of Biological Effects:  $MIC_{90} \rightarrow Definition$ .

The minimum inhibitory concentration  $MIC_{90}$  is the concentration of SMAMP polymer in µg/ml at which 90% of the growth of a bacterial culture is inhibited.

The focus is on tests with the following multi-resistant germs:

- Escherichia coli (Large Intestine)
- Bacillus subtilis (Soil, Manure)
- Enterococcus faecium (Intestine)
- Staphylococcus aureus (Nasal Cavity, Lungs)
- Klebsiella pneumoniae (Pneumonia)
- Serratia marescens (Starchy Media)
- Salmonella typhimurium (Typhoid Fever, Diarrhea)
- Shigella dysenteriae (Bacteria Dysentery)

Surface-Active Polymers with Microbicidal Activities: Measurement of Biological Effects:  $MIC_{90} \rightarrow Definition$ .

The minimum inhibitory concentration  $MIC_{90}$  is the concentration of SMAMP polymer in µg/ml at which 90% of the growth of a bacterial culture is inhibited.

Typical measured values for SMAMPs: 10 μg/mL (E.coli) 05 μg/mL (S.aureus)

Surface-Active Polymers with Microbicidal Activities: Measurement of Biological Effects:  $MIC_{90} \rightarrow Definition$ .

Determination of the minimum inhibitory concentration in the laboratory, practical procedure/experiment:

The microbe species to be examined is cultivated overnight in a Müller-Hinton nutrient solution at 37°C and brought to an optical density of 0.001 at  $\lambda$  = 600 nm with fresh nutrient solution (corresponds to approximately 10<sup>5</sup> cells per ml). The SMAMP polymer is dissolved in dimethyl sulfoxide at a concentration of 40 mg/ml. This "stock solution" is added to the previously prepared nutrient solutions in various quantities. After 6 hours at 37°C the respective optical density is measured in the spectrophotometer (at  $\lambda$  = 600nm). The optical density of the SMAMP-free bacterial culture is used as a reference sample under the same conditions.

Surface-Active Polymers with Microbicidal Activities: Measurement of Biological Effects:  $HC_{50} \rightarrow Definition$ .

The hemolytic concentration,  $HC_{50}$ , is the concentration of SMAMP polymer in µg/ml at which 50% of a sample's red blood cells are destroyed.

Freshly drawn, red blood cells from humans are used which have been separated from the serum.

Typical measured values for SMAMPs:  $\longrightarrow$  50 µg/ml

Surface-Active Polymers with Microbicidal Activities: Measurement of Biological Effects:  $HC_{50} \rightarrow Definition$ .

Determination of hemolytic activity in the laboratory, practical procedure/experiment:

30  $\mu$ g red blood cells are suspended in 10  $\mu$ l tris-buffered, physiological NaCl solution, filtered on a 22  $\mu$ m polyethersulfone membrane, resuspended and centrifuged and suspended three times each. The solution of the SMAMP polymer in DMSO is added to 100  $\mu$ l of suspension, and the mixture is kept at 37°C for 30 minutes with stirring. After centrifugation, the absorption of the supernatant is measured at 414 nm (hemoglobin). Reference is a sample which was completely (100%) hemolyzed with Triton-X-100.







Surface-Active Polymers with Microbicidal Activities; Synthesis of Poly(Oxanorbornenes): Monomer Buildup (1).



Surface-Active Polymers with Microbicidal Activities; Synthesis of Poly(Oxanorbornenes): Monomer Buildup (2).





Surface-Active Polymers with Microbicidal Activities; Synthesis of Poly(Oxanorbornenes): Grubbs-Catalysts.









Surface-Active Polymers with Microbicidal Activities; Synthesis of Poly(Oxanorbornenes): Cleavage of Boc-Group.



Surface-Active Polymers with Microbicidal Activities; New Poly(Oxanorbornenes) through ROMP-Reactions: Biological and Technical Profile of Requirements. →

Effectivity against multiresistant hospital bacteria, "Superbugs"

 $\begin{array}{ll} \text{MIC}_{90}\text{-Values} \longrightarrow \\ \text{S. aureus:} &\leq 30 \ \mu\text{g/mL} \\ \text{E. coli:} &\leq 10 \ \mu\text{g/mL} \\ \text{E. faecium} &\leq 10 \ \mu\text{g/mL} \\ \text{B. Subtilis} &\leq 05 \ \mu\text{g/mL} \end{array}$ 

HC<sub>50</sub>: ≥ 1.000 µg/mL

Technical profile of the coating materials:

- Stability above 150°C.
- Applicability in the form of a film-forming dispersion.
- Adherence to glass or metal surfaces like a coating.

Surface-Active Polymers with Microbicidal Activities; New Poly(Oxanorbornenes): Incorporation of Alcohols of the Type  $RCH_2OH$  with R = (Hetero)Aryl, (Hetero)Cycloalk(en)yl.





Surface-Active Polymers with Microbicidal Activities; Synthesis of 3-Phenoxy Benzyl Alcohol (1).





Surface-Active Polymers with Microbicidal Activities; Synthesis of 3-Phenoxy Benzyl Alcohol (2).



Surface-Active Polymers with Microbicidal Activities; Synthesis of the 3-Phenoxy Benzyl Ester of Oxanorbornene Carboxylic Acid.



Surface-Active Polymers with Microbicidal Activities; New Poly(Oxanorbornenes): "Membrane Active" Monoesters.





#### Surface-Active Polymers with Microbicidal Activities; Synthesis of Poly(Oxanorbornene)s: ROMP, Stoichiometry. a b Alkyl $\underline{a}$ ) / b) $\geq 1$ **Grubbs-Catalyst, "Generation Three"** $(28^{\circ}C / CH_2CI_2 / N_2)$ 0 11 .11 0= 0= $\mathbf{O}$ 0= (Idealized Structure!) Alkyl R Ålkyl NH ŇΗ ŇΗ ŇΗ $\mathbf{O} =$ o =O=

(n = 1, 2, 5, 10, 20,...)

Surface-Active Polymers with Microbicidal Activities; Synthesis of Poly(Oxanorbornene)s: Elimination of Boc-Group.



Surface-Active Polymers with Microbicidal Activities; Water-Dilutable Ruthenium Catalysts, Examples.







Surface-Active Polymers with Microbicidal Activities; New Poly (oxanorbornene)s: Incorporation of Small Amounts of Protocatechyl Esters as "Adhesion Promoters".







Surface-Active Polymers with Microbicidal Activities; Potentials for Application, Some Examples.

- Water filtration for the quick and easy extraction of low-germ drinking water in the (sub) tropics.
- Food additive for long-term preservation.
- Packaging industry: Alternative to pasteurization.
- Commercial kitchens, restaurants: prevention of the contamination with coli or salmonella pathogens.
- Hospital, operating room: germ-free devices / containers.
- Pharmacies / Medical Care: Germ-free drugs and aids.
- Intensive agricultural production, slaughterhouses: ensuring compliance with prescribed hygiene.

Surface-Active Polymers with Microbicidal Activities; Commercial Application/Market Growth for Antibiotics.

### Forecast for the antibiotics market:

Worldwide growth from sales of € 48,000,000,000 in 2020 to sales of around € 57,900,000,000 in 2028 (average growth rate: approximately + 4,5% per year).

#### Facts and market importance:

- Largest market: The U.S., with a four-fold increase in the market for prescription microbicide preparations in the past 10 years (approximately 15% growth per year).
  State protection programs are running, e.g. against the recurrence of tuberculosis.
- In 2020, approximately 1,700,000 Americans got infected with pathogens in hospitals (!).
- Annual sales of antibiotics in Germany (2020): € 820,000,000.

Task for a Case Study on R&D Project Management		Į
	Plan a suitable project for your research subject "Synthetic Mimics of Antimicrobial Proteins (SMAMPs)"!	
•	General framework: The research project to be planned is pioneering for your (start- company or for your research institute!	-up)
•	Define what you consider to be a plausible target system for this research project: chemical-technical, potentially economical and time-related goals, taking into account possible, reasonable fields of application. Use additional data and facts from the Internet / WWW to assess the application potential, the state of science and the social environment!	
•	Roughly estimate the personnel and material expenses necessary for the complete achievement of the target system!	
•	Decide on an appropriate project organization!	
•	Determine the target-relevant tasks and classify them according to the number of specialist functions involved in their solution!	
	Based on this, carry out a rough project structure planning (sketch)!	
	Sketch a simple project phase plan by using bars on time axes according to the technique of Henry Gantt!	
	Make a plausible SWOT analysis for the research project!	

# Further literature (specialist books, specialist articles) on the subject: "Synthetic Mimics of Anti-Microbial Proteins (SMAMPs)".

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